



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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647.7352

Job Sheet 210148



Part No: 647.7352

Job Qty: 1 pcs

Part Name: EC135 Skid Deflector Assembly



Part Weight: 0 lbs

Job Created: 5/27/20

Due Date: 6/2/20

Type: SOLD

Status: New

Priority: Medium

Job Tracking No:

Created By: Marie Lajeunesse

Description:

Note: DWG 647.7300 REV.E IPP REV:A 16.09.28 NEW ISSUE DD VERF:JLM IPP REV:B 2020.04.01 AS PER
DWG REV.E DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		6/2/20	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S279889



Part: 647.7352

Job No: 210148

Serial No/Batch: S279889

Revision: REV.E

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/28/20

DAS
28
9-89

FG029

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120	QC 4	1 pcs	6/2/20	0.00	0.00	Packaging 1 - 31	
						Packaging 1 - 32	
						Packaging 1 - 33	
						Packaging 1 - 34	
						Packaging 1 - 35	
						Packaging 1 - 36	
						Packaging 1 - 37	
						QC 4 - 28	
						QC 4 - 58	
						QC 4 - 69	
						QC 4 - 9	
						QC 4 - 46	
						QC 4 - 68	
						QC 4 - 72	DAS
						QC 4 - 74	72
						QC 4 - 75	9-89
						QC 4 - 78	
						QC 4 - 84	
						QC 4 - 80	
						QC 4 - 85	
130	Packaging 3-1 - Stock - B4B	1 pcs	6/2/20	0.00	0.00	Packaging 3 - 1 - B4B	
						Packaging 3 - 2 - B4B	
						Packaging 3 - 3 - B4B	
						Packaging 3 - 4 - B4B	
						Packaging 3 - 5 - B4B	
						Packaging 3 - 6 - B4B	
						Packaging 3 - 7 - B4B	
						Packaging 3 - 8 - B4B	
						Packaging 3 - 9 - B4B	
						Packaging 3 - 10 - B4B	
						Packaging 3 - 11 - B4B	
						Packaging 3 - 12 - B4B	
						Packaging 3 - 13 - B4B	
						Packaging 3 - 14 - B4B	
						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	DAS
						Packaging 3 - 25 - B4B	72
						Packaging 3 - 26 - B4B	9-89
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
						Packaging 3 - 37 - B4B	
135	DC - 1 - B4B	1 pcs	6/2/20	0.00	0.00	DC - 1 - B4B	MAY 28 2020
						DC - 2 - B4B	

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5/27/2020

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

140 QC 21 - FG

1 pcs

6/2/20

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 9

MAY 28 2020

DAS

70

9-89

Part Op 110 - Pick Kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 647.7352 Location : FG109

135 - Document Control - Photocopy bluefile & type labels per PPP 647.7352

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1702	Skid Deflector Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	S279660
LN9025-0820K	Lock Tab Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	S232570
LN9037-08018	Screw	8 pcs (8 ea)	110-Packaging 1 - Pick Kit	S251014

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	647.1702	2	9	0
	LN9025-0820K	8	252	0
	LN9037-08018	8	171	0

Part Specifications

Specifications could not be found.

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Entered:

Date:

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No.

Route update only

☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Cross tube ☐ Small Fab ☐ Finishing ☐ Skid-tube ☐ Machining ☐ Large Fab ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)			
Description Work Order Deviation				Disposition			
				Completed By			
				Lead hand / Supervisor			
				QC / QA Coordinator			
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Other/Details: _____ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐					

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REV.	REVISIONS		DATE	APPROVED
	DESCRIPTION	LAST PROTOTYPE REVISION: PR4		
N/C	INITIAL RELEASE		01/13/09	P. BRAVO
A	INCORPORATED ECN 02938	03000, 03004, 03066	02/14/11	P. BRAVO
B	INCORPORATED ECN 05355		03/09/11	P. BRAVO
C	INCORPORATED ECN 05550, 05465		11/01/16	P. BRAVO
D	INCORPORATED ECN 03882		11/27/17	P. BRAVO
E	INCORPORATED ECN 03907		02/06/20	P. BRAVO

[illegible][illegible]

DART		3030 ENTERPRISE CT., SUITE 200 VISTA CALE, #7281 Ft. Worth, TX 76116-5500 (760) 724-5500
AEROSPACE NC		
APAC INDUSTRIES, INC. 9100 DART AVENUE DALLAS, TEXAS 75243		
ECI/35 CABLE CUTTERS KIT		
SIZE	QTY.	REV.
1/2" (GAGE CODE)	DWG. NO.	
SCALE	07MKA	647 J.300
SHEET	CONE NONE	2 OF 25

